

# WELDING CERTIFICATE

## 8610-1090-2.PL0027.TÜVRh.24.00

in accordance with EN 1090-1:2009+A1:2011, table B.1 for execution of structural steel components EN 1090-2:2018

**Manufacturer**
**Brokelmann Sp z o.o.**

Stawna 6

56-300 Milicz

Polska

**Manufacturing plant**

Production facility of the manufacturer

Stawna 6, 56-300 Milicz

**Technical specification**

EN 1090-2:2018

**Execution class(es)**

EXC3 acc. to EN 1090-1:2009+A1:2011

**Welding Process(es)**

141 - TIG gas tungsten arc welding

(Reference no acc. to EN ISO 4063)

**Material group**

8

according to CEN ISO/TR 15608

**Responsible welding coordinator**

PL/IWE/1329/2013

**Confirmation**

All provisions concerning welding as described in the above mentioned technical specification(s) were applied.

**Begin of validity**

02.04.2024

**Period of validity**

01.04.2025

**Place and date of issue**

Zabrze, 02.04.2024

*Leszek Zadroga*

Leszek Zadroga

Certification Body



**Certificate number**

**8610-1090-2.PL0027.TÜVRh.24.00**

### **General terms**

1. This certificate is valid as long as the terms of the above technical specifications themselves or the manufacturing conditions of the essential manufacturing factory have not changed significantly.
2. This certificate may only be reproduced or published for advertising or other purposes than as a whole. The text of promotional material doesn't has to be in conflict with this certificate.
3. Certification Body reserves the right to conduct a special inspection of short-term notice in the case of information on irregularities and any reasonable doubts as to compliance by the manufacturer for a fee.
4. This certificate may be withdraw at any time with immediate effect and be amended or modified if the conditions under which it was granted have changed, or if the terms of this certificate are not met.
5. The following changes must be reported to the Certification Body:
  - a). New production or significant changes to essential manufacturing facilities;
  - b). Change of the welding coordinator;
  - c). Inception of new welding processes, new base materials are related WPQRs;
  - d). New essential manufacturing facilities.

In the above-mentioned cases, the special inspection will be carried out by Certification Body.

6. During the 3 months of ending the certificate's validity the manufacturer may apply to the Certification Body to conduct a surveillance inspection.
7. The certificate was issued on the basis of the certification conditions available on the [www.tuv.pl/zalaczniki](http://www.tuv.pl/zalaczniki)

TÜV Rheinland Polska Sp. z o.o.

Certification Body for Welding Manufacturers

Business Stream Industrial Services & Cybersecurity

ul. Wolności 347, 41-800 Zabrze, Poland

e-mail: [post@pl.tuv.com](mailto:post@pl.tuv.com)

# WELDING CERTIFICATE

## 8610-1090-3.PL0027.TÜVRh.24.00

in accordance with EN 1090-1:2009+A1:2011, table B.1 for execution of structural aluminium EN 1090-3:2019

**Manufacturer**
**Brokelmann Sp z o.o.**

Stawna 6

56-300 Milicz

Polska

Stawna 6, 56-300 Milicz

**Manufacturing plant**

Production facility of the manufacturer

**Technical specification**

EN 1090-3:2019

**Execution class(es)**

EXC3 acc. to EN 1090-1:2009+A1:2011

**Welding Process(es)**

131 - MIG welding with solid wire electrode

(Reference no acc. to EN ISO 4063)

**Material group**

22

according to CEN ISO/TR 15608

**Responsible welding**

PL/IWE/1329/2013

**coordinator**
**Confirmation**

All provisions concerning welding as described in the above mentioned technical specification(s) were applied.

**Begin of validity**

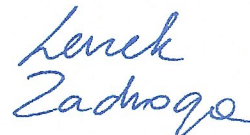
02.04.2024

**Period of validity**

01.04.2025

**Place and date of issue**

Zabrze, 02.04.2024



Leszek Zadroga

Certification Body



**TÜVRheinland®**  
 Precisely Right.

**Certificate number**

**8610-1090-3.PL0027.TÜVRh.24.00**

### **General terms**

1. This certificate is valid as long as the terms of the above technical specifications themselves or the manufacturing conditions of the essential manufacturing factory have not changed significantly.
2. This certificate may only be reproduced or published for advertising or other purposes than as a whole. The text of promotional material doesn't has to be in conflict with this certificate.
3. Certification Body reserves the right to conduct a special inspection of short-term notice in the case of information on irregularities and any reasonable doubts as to compliance by the manufacturer for a fee.
4. This certificate may be withdraw at any time with immediate effect and be amended or modified if the conditions under which it was granted have changed, or if the terms of this certificate are not met.
5. The following changes must be reported to the Certification Body:
  - a). New production or significant changes to essential manufacturing facilities;
  - b). Change of the welding coordinator;
  - c). Inception of new welding processes, new base materials are related WPQRs;
  - d). New essential manufacturing facilities.

In the above-mentioned cases, the special inspection will be carried out by Certification Body.

6. During the 3 months of ending the certificate's validity the manufacturer may apply to the Certification Body to conduct a surveillance inspection.
7. The certificate was issued on the basis of the certification conditions available on the [www.tuv.pl/zalaczniki](http://www.tuv.pl/zalaczniki)

TÜV Rheinland Polska Sp. z o.o.

Certification Body for Welding Manufacturers

Business Stream Industrial Services & Cybersecurity

ul. Wolności 347, 41-800 Zabrze, Poland

e-mail: [post@pl.tuv.com](mailto:post@pl.tuv.com)

# Certificate

## Inspection of welding process

Certificate No. **01 8610 PL/A-240035.00**

Name and address  
of the manufacturer **Brokelmann Sp z o.o.**  
**Stawna 6**  
**56-300 Milicz**  
**Polska**

It is hereby certified that the manufacturer has furnished  
proof of the quality requirements to be met for his  
welding activity.

Specification(s) **EN ISO 3834-2:2021**

Test report No. **3834/84972998/2024**

Certification scope **Inspection of welding processes according to  
EN ISO 3834-2**

Manufacturing plant **Stawna 6, 56-300 Milicz**

Period of validity **02.04.2024 - 01.04.2029**

Zabrze, 02.04.2024

**Leszek Zadroga**  
**Certification Body**



## **Certification scope:**

Attachment to certificate No.	01 8610 PL/A-240035.00
Range of production	Manufacture of steel and/or aluminum constructions or of components for steel and/or aluminum constructions, Manufacture of components for machine constructions
Welding process(es) acc. to EN ISO 4063	131, 141
Material group acc. to ISO/TR 15608	8, 22
Remarks	TÜV Rheinland Polska Sp. z o. o. has performed the initial inspection of the manufacturing plant in terms of quality requirements for fusion welding of metallic materials and performs the continuous surveillance.
General provisions	Certification conditions EN ISO 3834 are available on <a href="http://www.tuv.pl/zalaczniki">www.tuv.pl/zalaczniki</a> The requirements of EN ISO 3834-2 are observed. These refer to the annual statements to be submitted in writing of the manufacturer to the Certification Body.

# CERTIFICATE

conformity of the Factory Production Control

**2627-CPR-1090-1.PL0027.TÜVRh.24.00**

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulations - CPR)

This certificate applies to the following construction product:

<b>Construction product</b>	Structural components and kits for steel and aluminium structures to EXC3 according to EN 1090-2:2018, EN 1090-3:2019
<b>Intended use</b>	for load-bearing structures in all types of buildings
<b>CE-marking method</b>	ZA.3.2, ZA.3.4 according to EN 1090-1:2009+A1:2011
<b>Manufacturer</b>	<b>Brokelmann Sp z o.o.</b> Stawna 6 56-300 Milicz Polska
<b>Manufacturing plant</b> Production facility of the manufacturer	Stawna 6, 56-300 Milicz
<b>Confirmation</b>	This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the harmonised standard  EN 1090-1:2009+A1:2011 under system 2+ are applied and that the factory production control is assessed to be in conformity with the applicable requirements.
<b>Date of first issue</b>	02.04.2024
<b>Validity</b>	This certificate will remain valid as long as neither the harmonised standard, the construction product, the AVCP methods nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the notified factory production control certification body.
<b>Next Surveillance inspection</b>	01.04.2025
<b>Place and date of issue</b>	Zabrze, 02.04.2024

*Leszek Zadroga*

**Leszek Zadroga**  
Notified Body

**Certificate number:** 2627-CPR-1090-1.PL0027.TÜVRh.24.00

**Range of production** Production, Cutting, holing, forming, Welding

**Remarks** The Notified Body No. 2627 TÜV Rheinland Polska Sp. z o. o. has performed the initial inspection of the/of manufacturing plant(s) and of the factory production control and performs the continuous surveillance, assessment and approval of the factory production control.

#### **General provisions**

The conditions of the standard EN 1090-1:2009+A1:2011, from section B. 4.1 until including section B. 4.4. must be fulfilled.

The requirements of EN 1090-1:2009+A1:2011, section B. 4.3 are observed. These refer to the annual statements to be submitted in writing of the manufacturer to the Notified Body.

The certificate was issued on the basis of the certification conditions available on the [www.tuv.pl/zalaczniki](http://www.tuv.pl/zalaczniki)

# CERTIFICATE

## Welding of railway vehicles and components according to EN 15085-2:2020

This is to certify that **Brokelmann Sp. z o.o.**  
ul. Stawna 6  
56-300 Milicz  
Poland

is qualified to perform welding work within the range of certification of:

**Classification level CL 1 and type of activity**  
**P – production**  
**according to EN 15085-2:2020**

**Field of application:** Manufacturing of new assemblies and components for railway vehicles, except design and except purchasing of welded parts.

### Range of certification

Welding process according to EN ISO 4063	Material group according to ISO/TR 15608	Dimensions	Comments
131	22.3	t = [1,0+4,0] mm	BW,FW
141	8.1	t = [1,0+4,0] mm	BW
		t = [1,4+4,0] mm	FW

**Responsible welding coordinator:** Piotr Twardowski IWE [external] born: 11.09.1986  
**Deputy with equal rights:** - born: -  
**Deputy:** Paweł Urban (Level C) born: 18.06.1971  
**Comments:** see reverse  
**Certificate no.:** TUVRh/15085/CL1/PL006/24  
**Valid:** from 06.03.2024 to 05.03.2027  
**Issued on:** 06.03.2024  
**Auditor:** Tomasz Jankowski  
 General regulations (see reverse)



*Andrzej Kierzek*  
Andrzej Kierzek  
Certification Body

© TÜV, TÜV EY and TÜV are registered trademarks. Utilization and application requires prior approval.

Certificate no.: TUVRh/15085/CL1/PL006/24

**Comments:**

Certification conditions EN 15085-2 are available on:  
[www.tuv.pl/zalaczniki](http://www.tuv.pl/zalaczniki)

**General regulations**

according to EN 15085-2:2020.

**Revocation of the Certificate**

Manufacturer certification body issuing this certificate may revoke the certificate if:

- there are justified doubts as to the proper execution of the welding work according to the stated standards,
- there are justified doubts as to the proper welding coordination according to the stated standards,
- no recognized welding coordinator is available any longer,
- no valid qualification test certificates for the welders and welding operators according to the specified standards are available,
- welders or welding operators without tested qualifications have been entrusted with the execution of welding work under the stated standards,
- other conditions according to the stated standards are no longer satisfied,
- the manufacturer certification body was refused an opportunity to perform the annual verification,
- the welding manufacturer waives the certificate.

The welding manufacturer shall acknowledge the revocation in writing to the manufacturer certification body.

If a valid certificate is to be renewed, the renewal must be applied for with the manufacturer certification body at least two months before the end of the period of validity of the current certificate.

**Distribution list:**

1. Applicant (original)
2. Files